

CDP-790

SERVICE MANUAL

US Model



Model Name Using Similar Mechanism	CDP-190/390
CD Transport Mechanism Type	CDM14-5BD1
Optical Pick-Up Block Type	BU-5BD1

SPECIFICATIONS

Compact disc player

Frequency response	2 Hz - 20 kHz ±0.3 dB
Signal to noise ratio	More than 104 dB
Dynamic range	More than 97 dB
Harmonic distortion	Less than 0.003%
Channel separation	More than 98 dB

Outputs

LINE OUT (phono jacks)	Output level 2 V (at 50 kilohms) Load impedance over 10 kilohms
DIGITAL OUT (OPTICAL) (optical output connector)	Wave length 660 nm Output level -18 dBm
PHONES (stereo phone jack)	Output level max. 15 mW Load impedance 32 ohms

General

Power requirements	120 V AC, 60Hz
Power consumption	14W
Dimensions (approx., including projections)	430×110×280 mm (w/h/d) (17×4 3/8×11 1/8 inches)
Weight (approx.)	3.8 kg (8 lbs 7oz)

Supplied accessories

Audio cord	1 (2 phono plugs - 2 phono plugs)
Remote commander	1
R6 (size AA) batteries	2

Remote commander (RM-D290)

Remote control system	Infrared control
Power requirements	3 V DC with two R6 (size AA) batteries
Dimensions	Approx. 67×18×175 mm (w/h/d) (2 3/4×2 23/32×7 inches)
Weight	Approx. 150 g (5.3 oz) Including batteries

Design and specifications subject to change without notice.

SAFETY-RELATED COMPONENT WARNING!!

COMPONENTS IDENTIFIED BY SHADING AND MARK  ON THE SCHEMATIC DIAGRAMS AND IN THE PARTS LIST ARE CRITICAL TO SAFE OPERATION. REPLACE THESE COMPONENTS WITH SONY PARTS WHOSE PART NUMBERS APPEAR AS SHOWN IN THIS MANUAL OR IN SUPPLEMENTS PUBLISHED BY SONY.

COMPACT DISC PLAYER
SONY®



SAFETY CHECK-OUT

After correcting the original service problem, perform the following safety check before releasing the set to the customer:
Check the antenna terminals, metal trim, "metallized" knobs, screws, and all other exposed metal parts for AC leakage. Check leakage as described below.

LEAKAGE TEST

The AC leakage from any exposed metal part to earth ground and from all exposed metal parts to any exposed metal part having a return to chassis, must not exceed 0.5 mA (500 microamperes). Leakage current can be measured by any one of three methods.

1. A commercial leakage tester, such as the Simpson 229 or RCA WT-540A. Follow the manufacturers' instructions to use these instruments.
2. A battery-operated AC milliammeter. The Data Precision 245 digital multimeter is suitable for this job.

3. Measuring the voltage drop across a resistor by means of a VOM or battery-operated AC voltmeter. The "limit" indication is 0.75 V, so analog meters must have an accurate low-voltage scale. The Simpson 250 and Sanwa SH-63Trd are examples of a passive VOM that is suitable. Nearly all battery operated digital multimeters that have a 2V AC range are suitable. (See Fig. A)

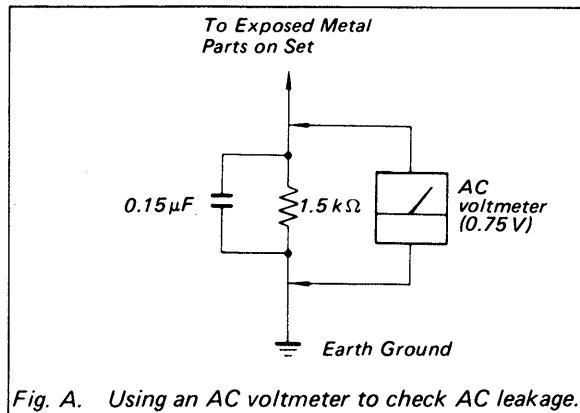


Fig. A. Using an AC voltmeter to check AC leakage.

PROTECTION OF EYES FROM LASER BEAM DURING SERVICING

This set employs a laser. Therefore, be sure to follow carefully the instructions below when servicing.

CAUTION

Use of controls or adjustments or performance of procedures other than those specified herein may result in hazardous radiation exposure.

1. Laser Diode Properties

- Material: GaAlAs
- Wavelength: 780 mm
- Emission Duration: continuous
- Laser Output Power: less than 44.6 μW^*

* This output is the value measured at a distance of 200 mm from the objective lens surface on the Optical Pick-up Block.

2. During service, do not take the Optical Pick-up Block apart, and do not adjust the APC circuit. If there is a breakdown in the APC circuit (including laser diode), replace the entire Optical Pick-up Block (including APC board).

SERVICING NOTE

NOTES ON HANDLING THE OPTICAL PICK-UP BLOCK OR BASE UNIT

The laser diode in the optical pick-up block may suffer electrostatic breakdown because of the potential difference generated by the charged electrostatic load, etc. on clothing and the human body.

During repair, pay attention to electrostatic breakdown and also use the procedure in the printed matter which is included in the repair parts.

The flexible board is easily damaged and should be handled with care.

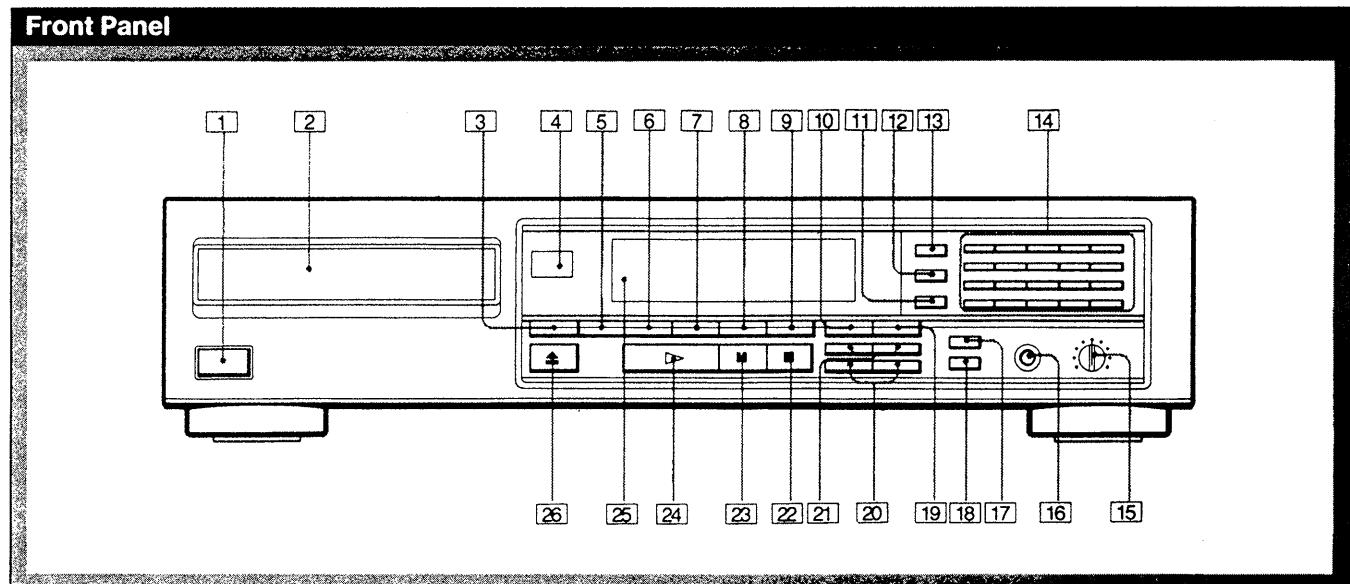
NOTES ON LASER DIODE EMISSION CHECK

The laser beam on this model is concentrated so as to be focused on the disc reflective surface by the objective lens in the optical pick-up block. Therefore, when checking the laser diode emission, observe from more than 30cm away from the objective lens.

SECTION 1

GENERAL

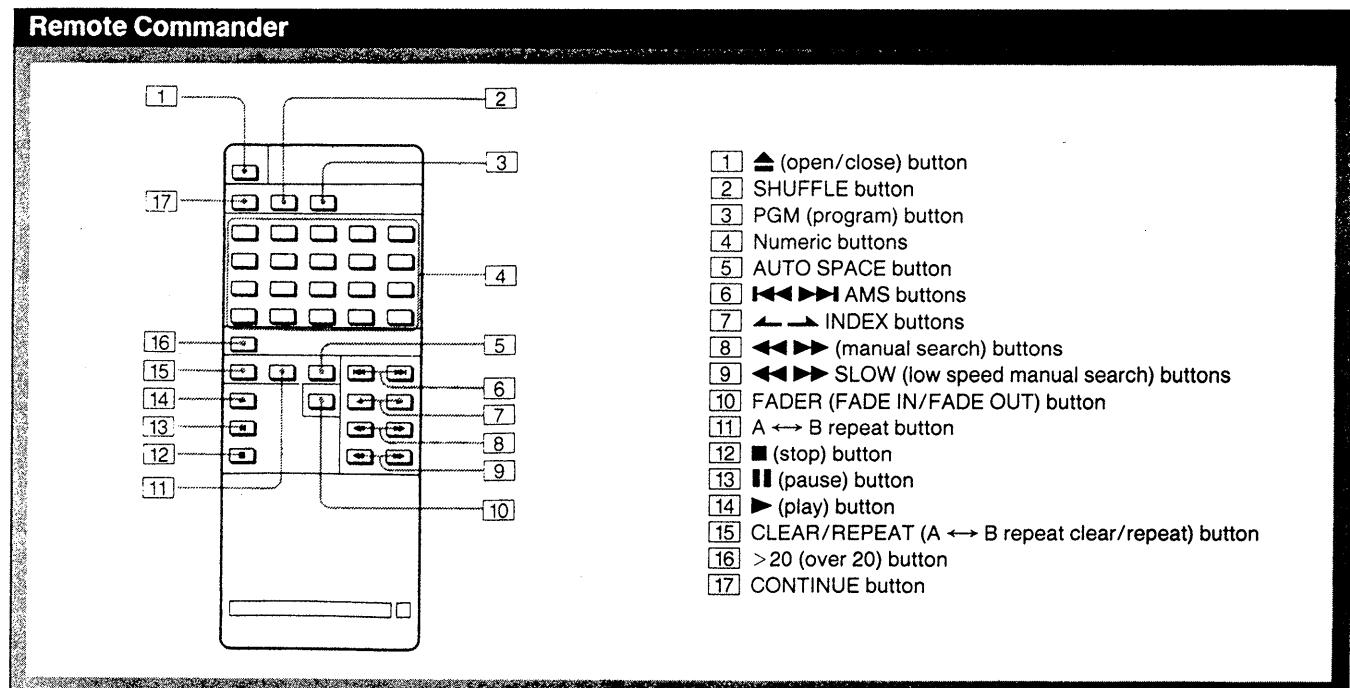
1-1. LOCATION OF CONTROLS



- [1] POWER switch
- [2] Disc tray
- [3] TIME button
- [4] Remote sensor
- [5] PEAK SEARCH button
- [6] REPEAT button
- [7] FADER (FADE IN/FADE OUT) button
- [8] CHECK (program check) button
- [9] CLEAR (program clear) button
- [10] MULTI PGM (multi-disc program) button
- [11] PROGRAM button
- [12] SHUFFLE button
- [13] CONTINUE button

- [14] Numeric buttons
- [15] PHONE LEVEL control
- [16] PHONES jack
- [17] EDIT/TIME FADE button
- [18] TIME SET button
- [19] >20 (over 20) button
- [20] $\blacktriangleleft\blacktriangleright$ (AMS*) buttons
- [21] $\blacktriangleleft\blacktriangleright$ (manual search) buttons
- [22] ■ (stop) button
- [23] ▨ (pause) button
- [24] ▷ (play) button
- [25] Display window
- [26] ▲ (open/close) button

* AMS is an abbreviation of Automatic Music Sensor.



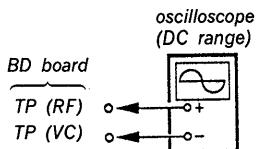
SECTION 2

ELECTRICAL ADJUSTMENT

1. Perform adjustments in the order given.
2. Use YEDS-18 disc (3-702-101-1) unless otherwise indicated.
3. Use the oscilloscope with more than $10M\Omega$ impedance.

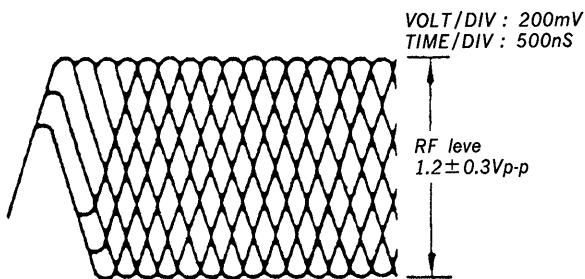
RF Level Check

Procedure :



1. Connect oscilloscope to test point TP (RF) and TP (VC) on BD board.
2. Turn POWER switch on.
3. Put disc (YEDS-18) in and play back.
4. Confirm that RF level and eye pattern is optimum.
Optimum eye pattern means that shape "◇" can be clearly distinguished at the center of the wave form.

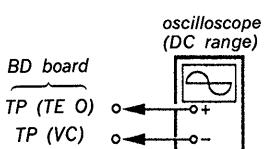
RF signal Reference Waveform (eye pattern)



REFERENCE

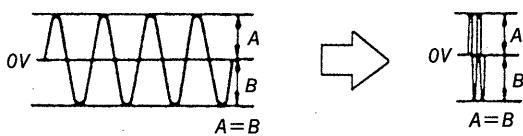
E-F Balance Check

Procedure :



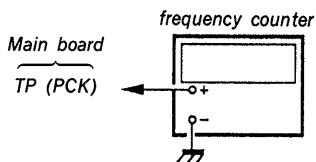
1. Connect test point TP (ADJ) and TP (TES) to ground with lead wire.
2. Connect oscilloscope to test point TP (TE O) and TP (VC) on BD board.
3. Turn POWER switch on.
4. Put disc (YEDS-18) in and play back.
5. Confirm that the oscilloscope waveform is symmetrical on the top and bottom in relation to 0V.
6. After check, remove the lead wire connected in step 1.

Note : Take sweep time as long as possible to obtain best waveform.



RF PLL Free-run Frequency Check

Procedure :



1. Turn POWER switch on.
2. Put disc (YEDS-18) in and play back.
3. Confirm that reading on frequency counter is 4.3218MHz.

Focus/Tracking Gain Adjustment

A frequency response analyzer is necessary in order to perform this adjustment exactly.

However, this gain has a margin, so even if it is slightly off, there is no problem. Therefore, do not perform this adjustment.

Focus/tracking gain determines the pick-up follow-up (vertical and horizontal) relative to mechanical noise and mechanical shock when the 2-axis device operate.

However, as these reciprocate, the adjustment is the point where both are satisfied.

- When gain is raised, the noise when the 2-axis device operates increases.
- When gain is lowered, mechanical shock and skipping occurs more easily.
- When gain adjustment is off, the symptoms below appear.

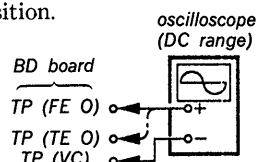
Symptoms	Gain	Focus	Tracking
• The time until music starts becomes longer for STOP → PLAY or automatic selection. (\blacktriangleleft , \triangleright buttons pressed.) (Normally takes about 1 seconds.)	low	low or high	
• Music does not start and disc continues to rotate for STOP → PLAY or automatic selection. (\blacktriangleleft , \triangleright buttons pressed.)	—	low	
• Sound is interrupted during PLAY. Or time counter display stops progressing.	—	low	
• More noise during 2-axis device operation.	high	high	

The following is a simple adjustment method.

—Primary Adjustment—

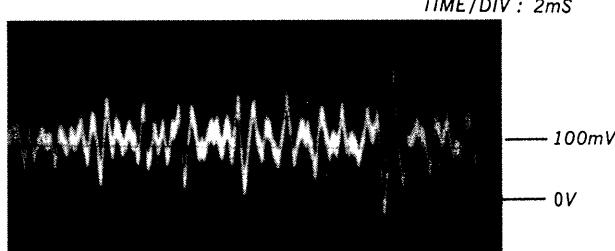
Note : Since exact adjustment cannot be performed, remember the positions of the controls before performing the adjustment.

If the positions after the primary adjustment are only a little different, return the controls to the original position.

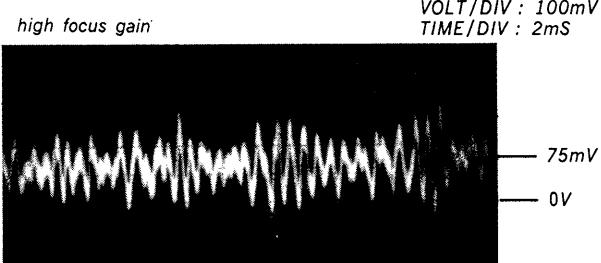
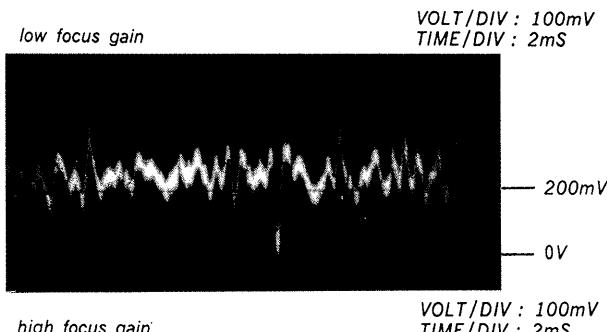


Procedure :

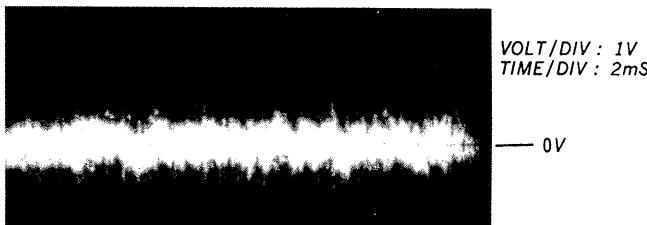
1. Keep the set horizontal.
(If the set is not horizontal, this adjustment cannot be performed due to the gravity against the 2-axis device.)
2. Insert disc (YEDS-18) and press ▶ PLAY button.
3. Connect oscilloscope to TP (FEO) and TP (VC) on BD board.
4. Adjustment RV101 on BD board so that the waveform is as shown in the figure below. (focus gain adjustment)



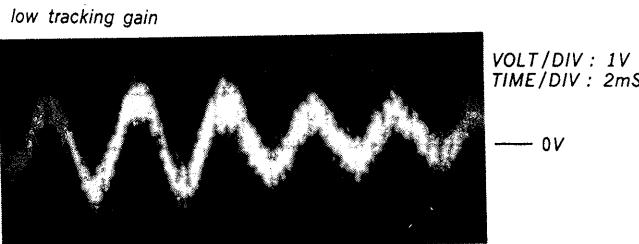
- Incorrect Examples (DC level changes more than on adjusted waveform)



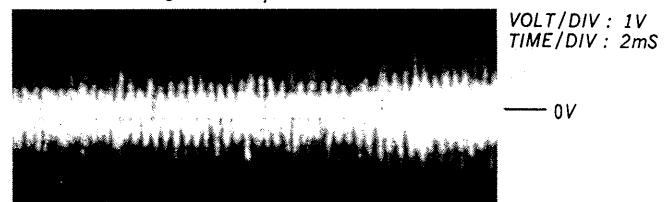
5. Connect oscilloscope to TP (TEO) and TP (VC) on BD board.
6. Adjust RV102 on BD board so that the waveform is as shown the figure below. (tracking gain adjustment)



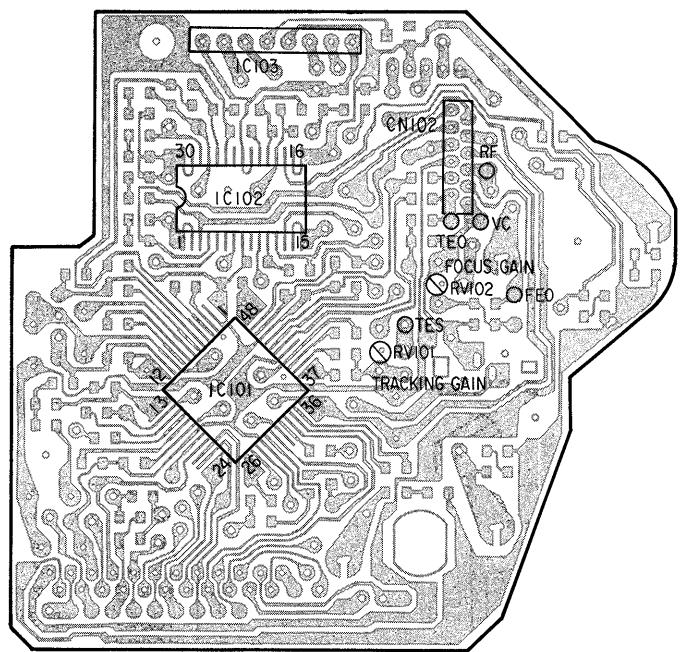
- Incorrect Examples (fundamentia wave appears)



*high tracking gain
(high fundamental wave)
than for low gain*

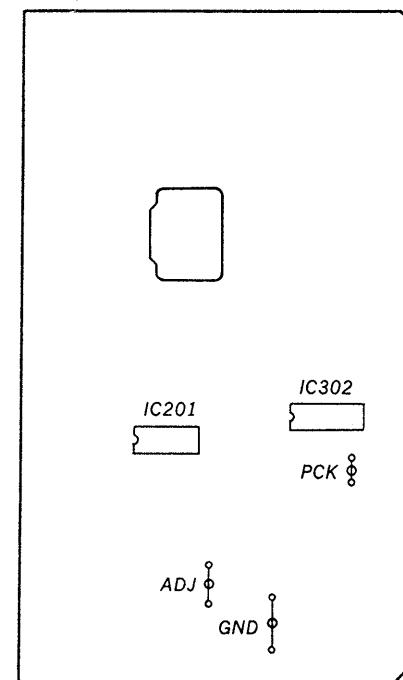


Adjustment Location :
[BD board]



[Main board]

Component side



SECTION 3 DIAGRAMS

3-1. SEMICONDUCTOR LEAD LAYOUTS

• Semiconductor Location

BA1L3Z-K
2SA1175-HFEDTA114ES
DTC114ES
DTC144ES
2SC2458-YGR

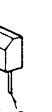
DTC114EF



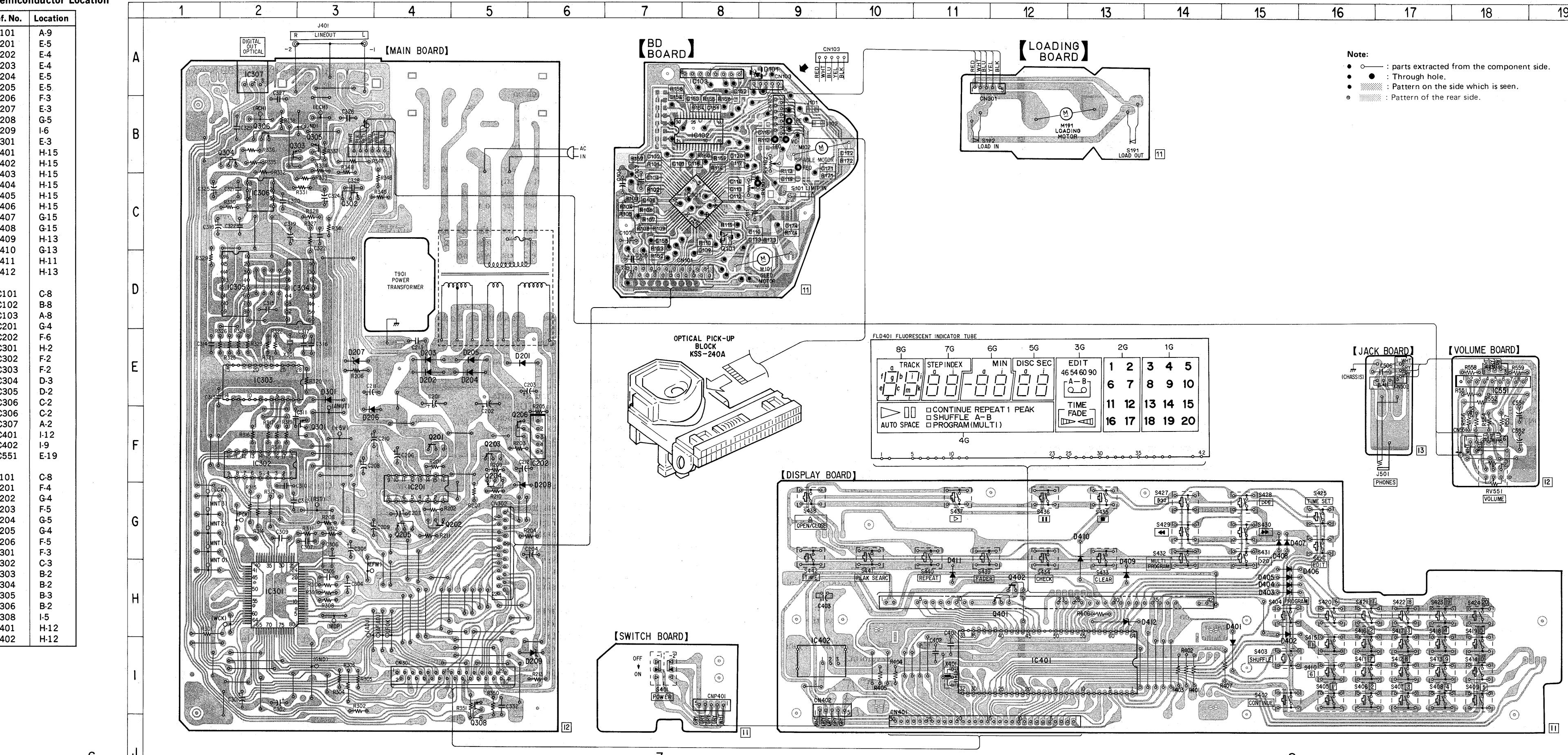
2SB1094-L



2SD774-34

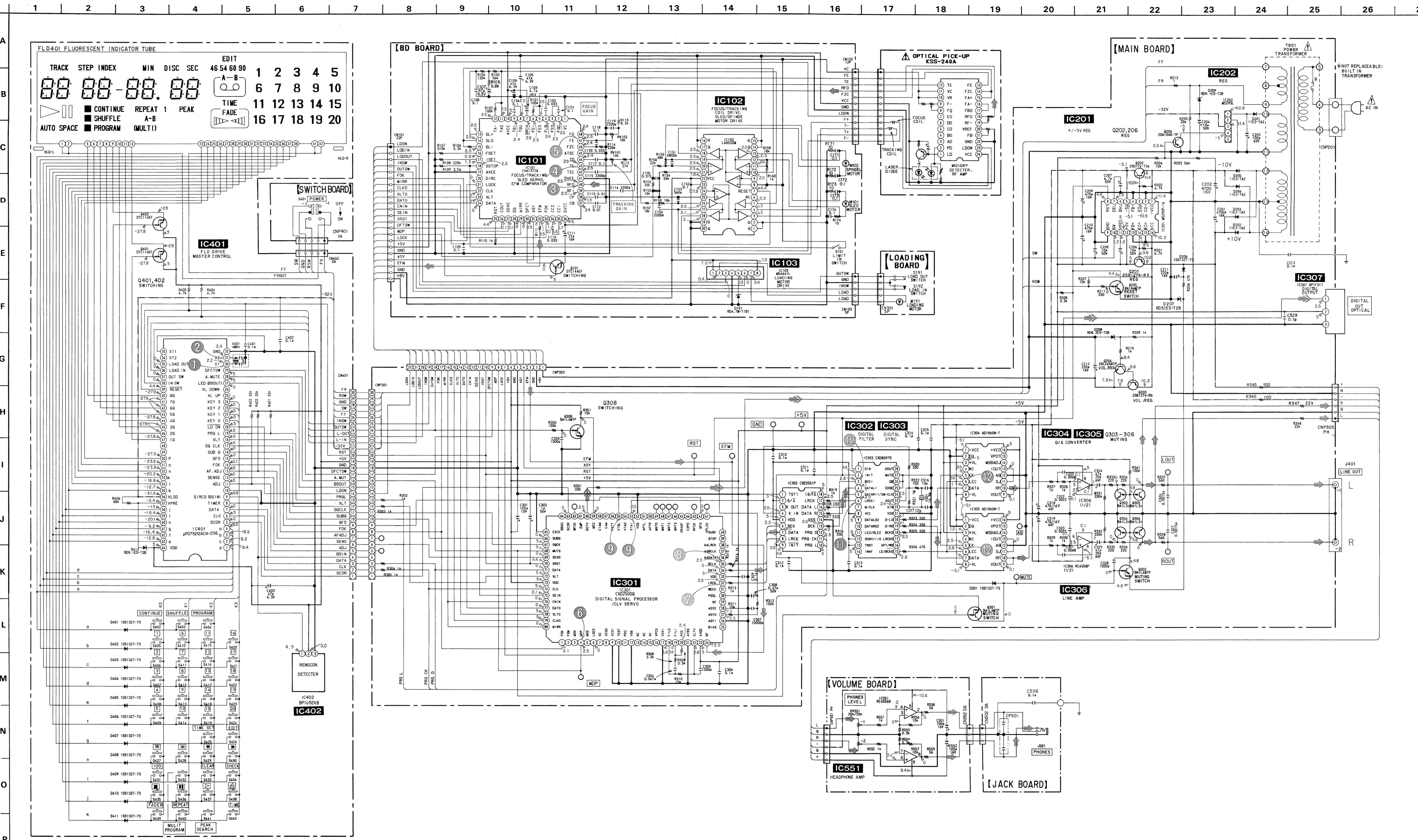
RD5.1ES-B2
RD8.2ES-B2
RD9.1ES-B2
1SS202-1
11ES2

3-2. PRINTED WIRING BOARDS

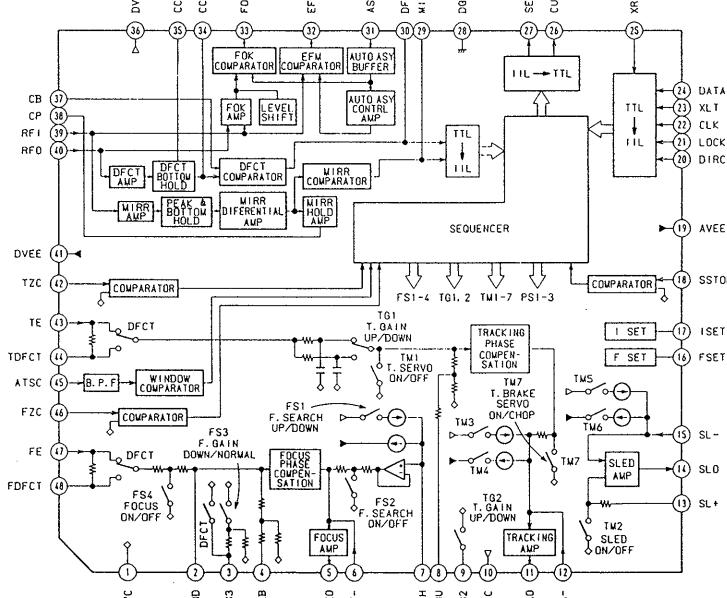


Note:
 • ○ : parts extracted from the component side.
 • ● : Through hole.
 • ■ : Pattern on the side which is seen.
 • ▨ : Pattern of the rear side.

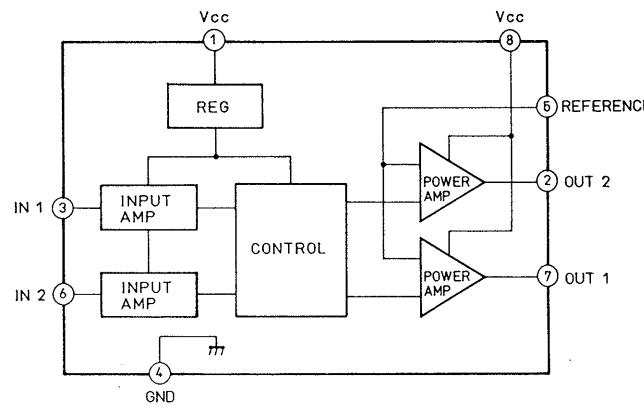
3-3. SCHEMATIC DIAGRAM



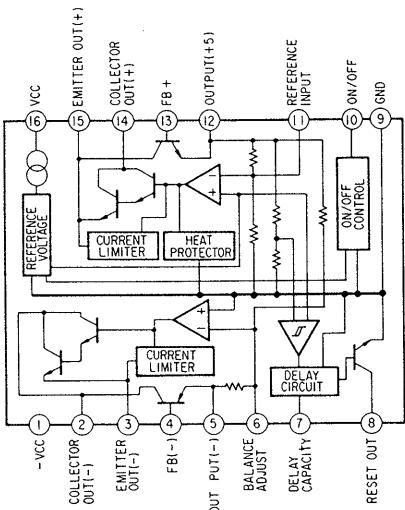
IC101 CXA1372Q



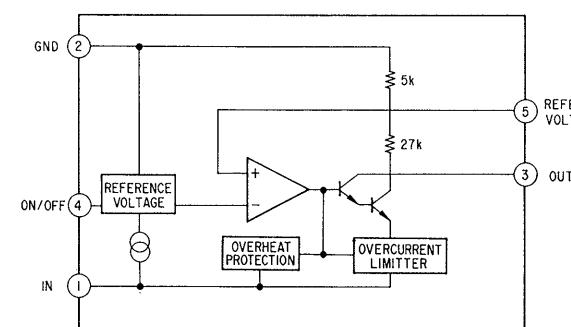
IC103 M54641L



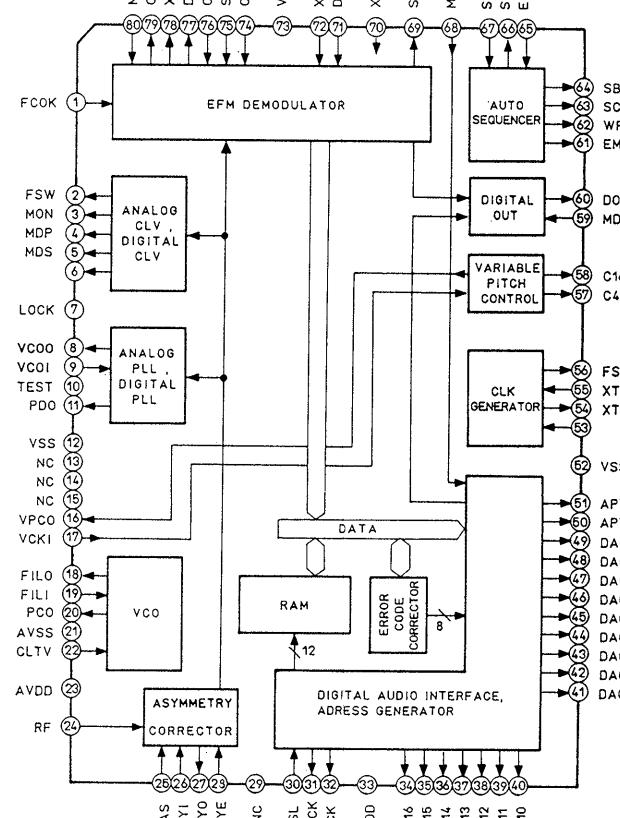
IC201 M5290P-16



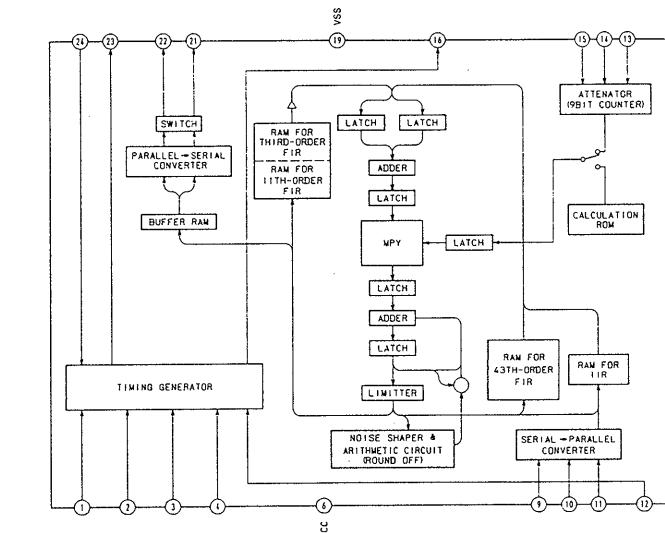
IC202 M5293L



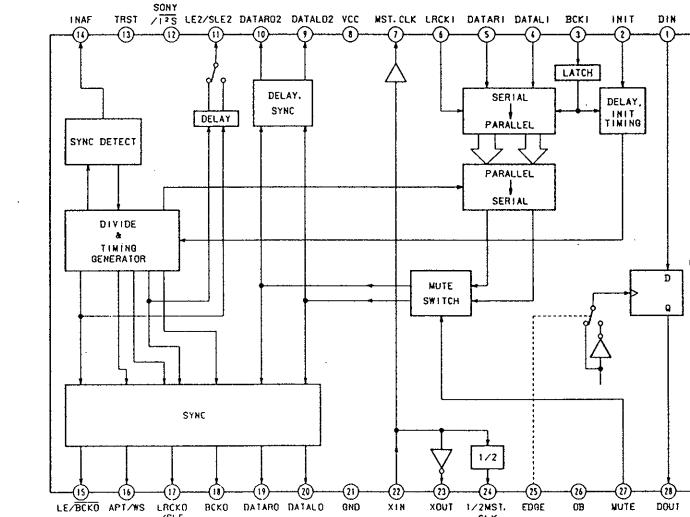
IC301 CXD2500Q



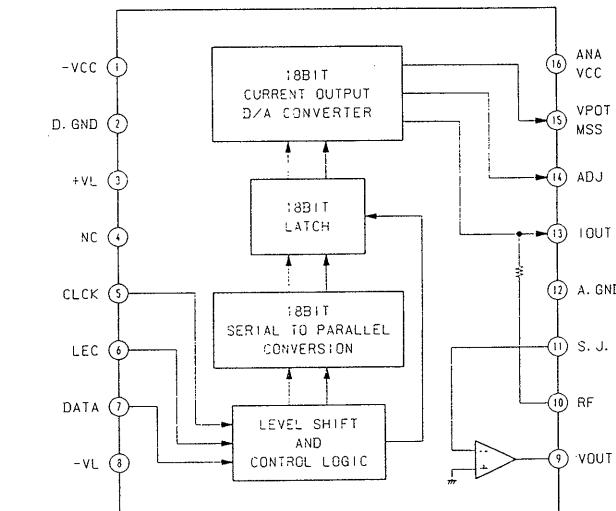
IC302 CXD2551P



IC303 CXD8097S



IC304, 305 AD1860N



SECTION 4

EXPLODED VIEWS

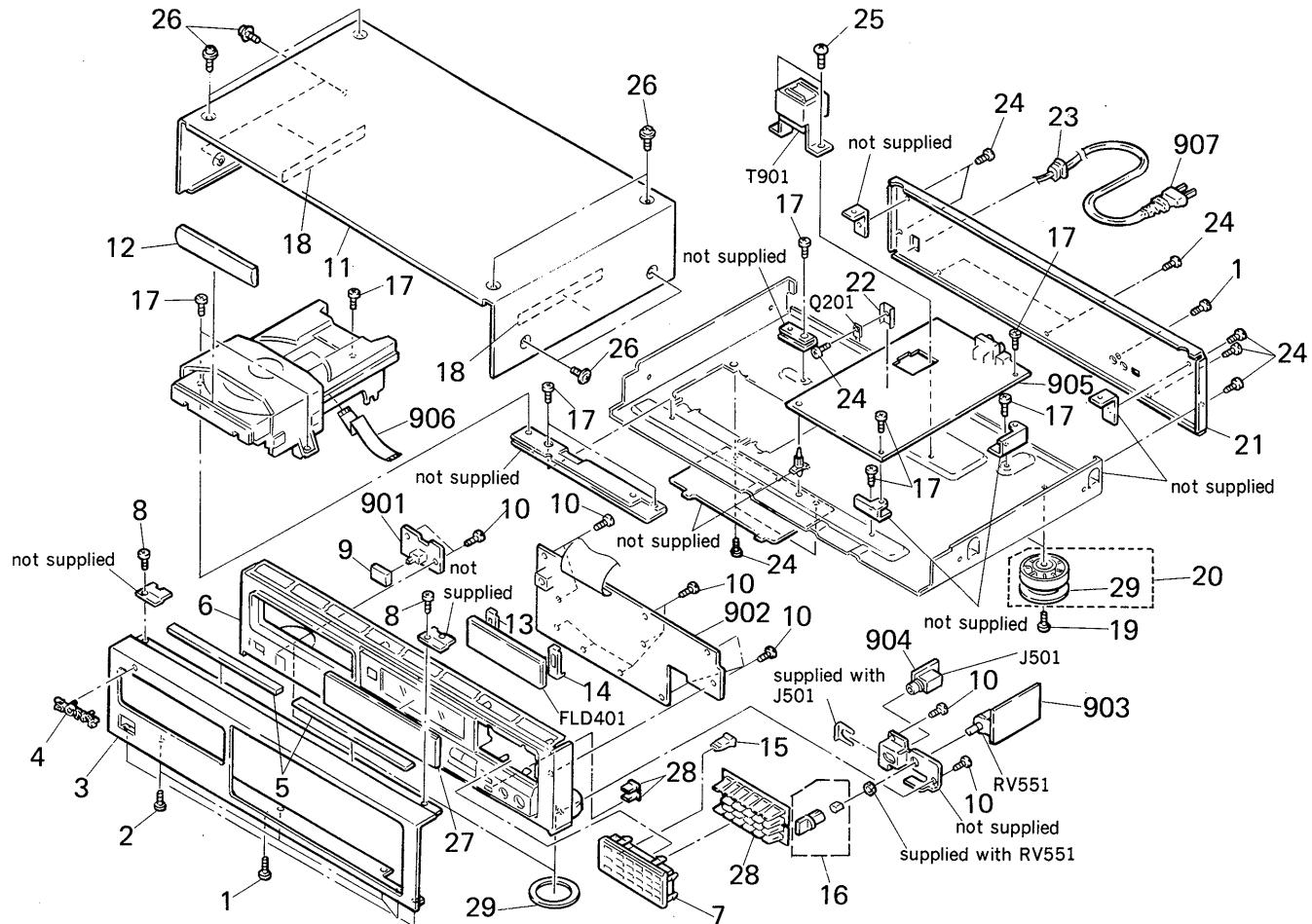
NOTE:

- The mechanical parts with no reference number in the exploded views are not supplied.
 - The construction parts of an assembled part are indicated with a collation number in the remark column.
 - Items marked “★” are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.

- Due to standardization, parts with part number suffix -XX and -X may be different from the parts specified in the components used on the set.
 - Color Indication of Appearance Parts Example:

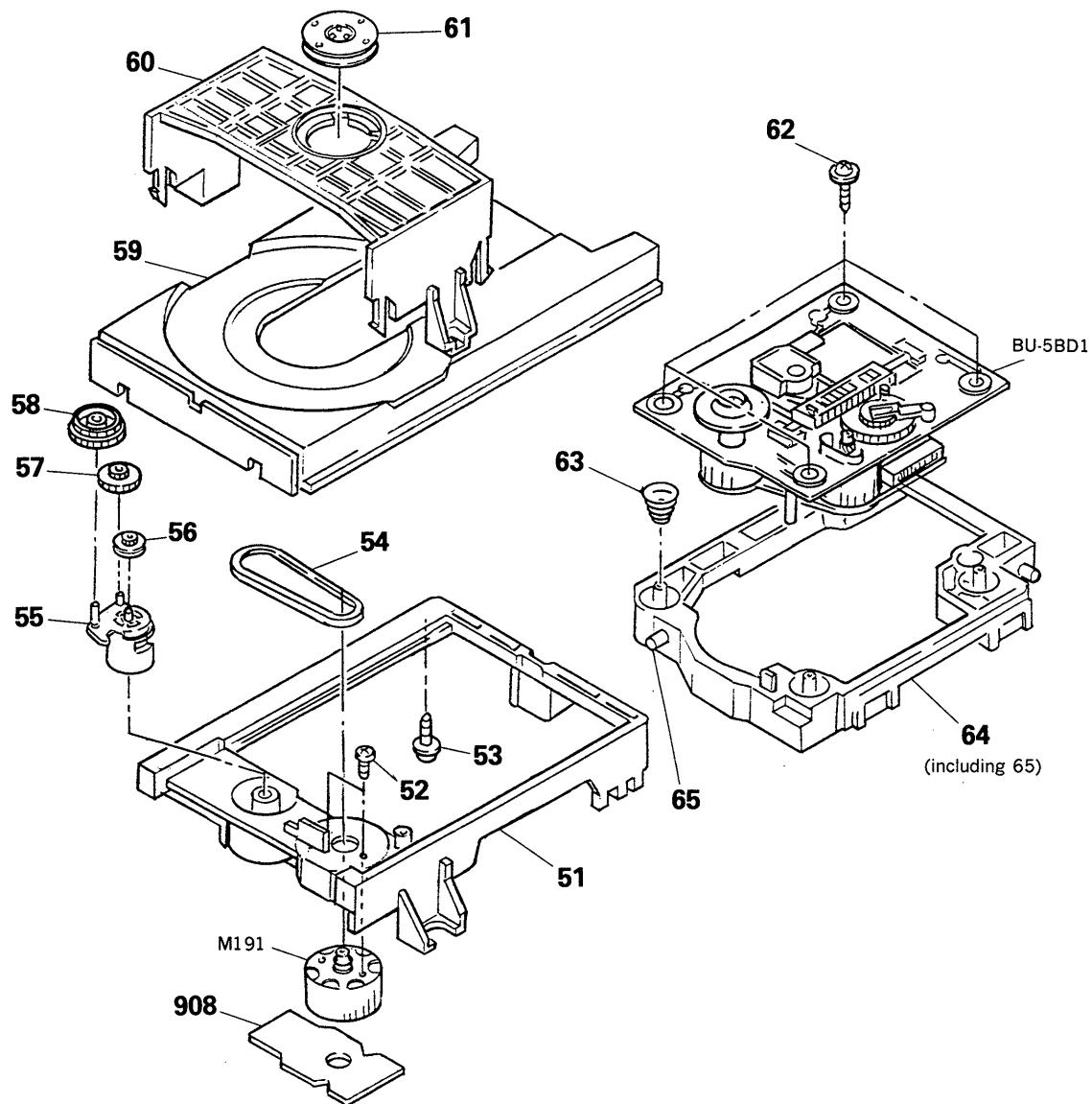
The components identified by mark or dotted line with mark are critical for safety.
Replace only with part number specified.

4-1. CHASSIS BLOCK



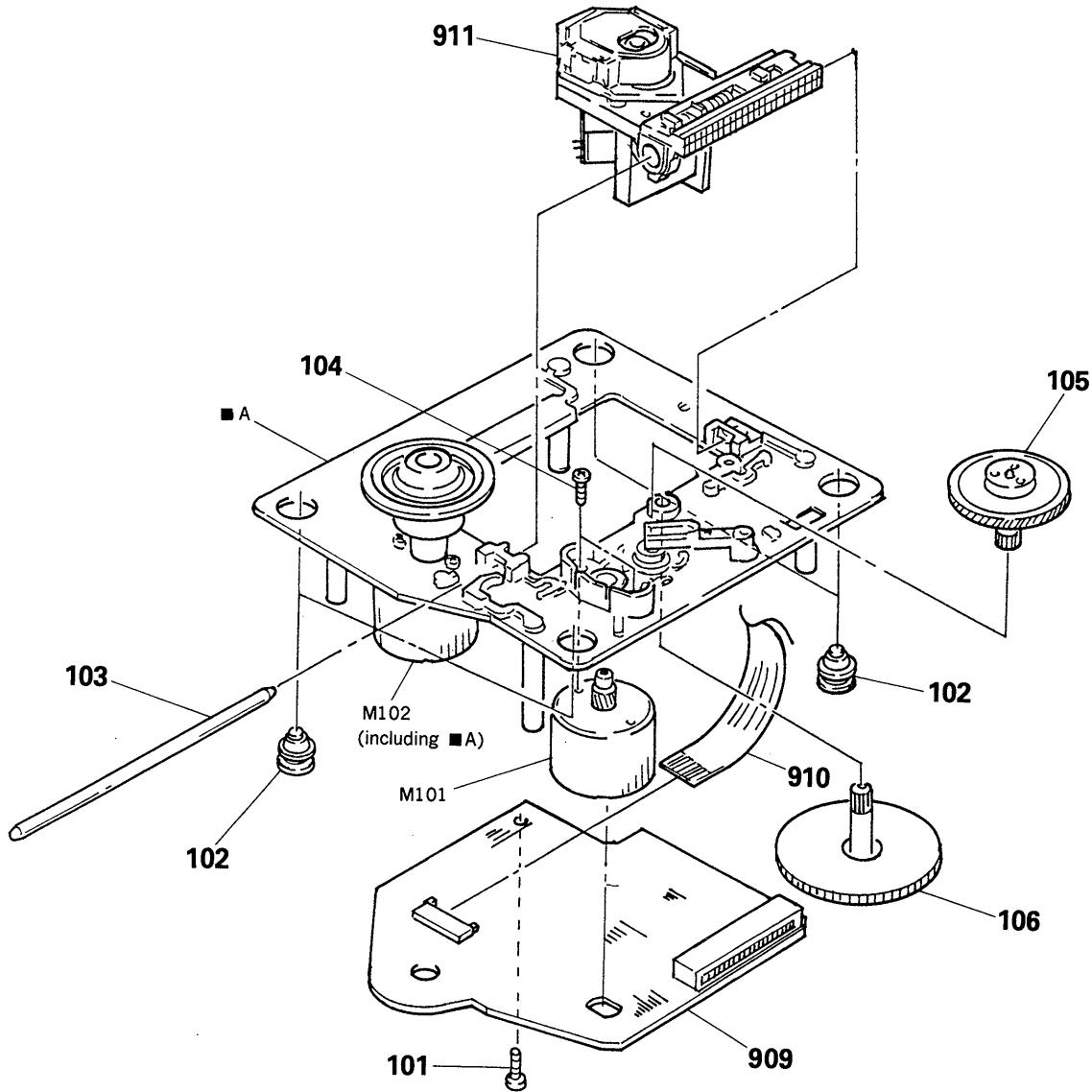
Ref.No	Part No.	Description	Remarks	Ref.No	Part No.	Description	Remarks
1	7-685-646-79	SCREW +BVTP 3X8 TYPE2 N-S		22	4-902-345-01	HEAT SINK	
2	3-703-685-21	SCREW (+BV 3X8)		23	* 3-703-244-00	BUSHING (2104), CORD	
3	4-929-515-12	PANEL (FRONT)		24	7-682-547-09	SCREW +BVTT 3X6 (S)	
4	4-908-848-01	EMBLEM, SONY		25	4-886-821-11	SCREW, S TIGHT, +PTTWH 3X6	
5	* 4-929-557-01	CUSHION (PANEL)		26	3-704-366-31	SCREW (CASE) (M3X6)	
6	X-4922-927-1	PANEL (SUB) ASSY		27	4-929-522-01	PLATE, INDICATION	
7	4-929-528-01	ESCUOTCHEON (23)		28	4-929-527-01	BUTTON (M/C)	
8	7-685-645-79	SCREW +BVTP 3X6 TYPE2 N-S		29	4-923-836-11	CUSHION	
9	4-922-921-01	BUTTON (POWER)		901	* 1-632-491-11	PC BOARD, SWITCH	
10	7-685-134-19	SCREW +BTP 2.6X8 TYPE2 N-S		902	* A-4617-453-A	MOUNTED PCB, DISP	
11	4-929-529-01	CASE		903	* 1-632-492-11	PC BOARD, VOLUME	
12	4-929-521-11	PANEL, LOADING		904	* 1-632-490-11	PC BOARD, JACK	
13	* 4-922-524-01	HOLDER (LEFT)		905	* A-4617-301-A	MOUNTED PCB, MAIN	
14	* 4-922-523-01	HOLDER (RIGHT)		906	1-575-002-11	WIRE, FLAT TYPE (22 CORE)	
15	4-929-531-01	BUTTON (C)		907	▲ 1-575-105-11	CORD, POWER	
16	A-4675-298-A	KNOB (HP) ASSY		FLD401	1-519-519-11	INDICATOR TUBE, FLUORESCENT	
17	7-682-547-04	SCREW +BVTT 3X6 (S)		J501	1-568-519-21	JACK, LARGE TYPE (PHONES)	
18	* 4-929-561-01	CUSHION (CASE)		Q201	8-729-111-67	TRANSISTOR 2SB1094-L	
19	7-682-548-09	SCREW +BVTT 3X8 (S)		RV551	1-238-487-11	RES, VAR, CARBON 20K/20K (PHONE LEVEL)	
20	X-4885-950-1	FOOT ASSY		T901	▲ 1-449-921-11	TRANSFORMER, POWER	
21	* 4-929-513-21	PANEL, BACK	29				

4-2. MD BLOCK (CDM14-5BD1)



Ref.No	Part No.	Description	Remarks	Ref.No	Part No.	Description	Remarks
51	4-933-111-01	CHASSIS (MD)		60	4-933-110-01	HOLDER (MG)	
52	7-621-775-10	SCREW +B 2.6X4		61	A-4675-347-A	MG ASSY	
53	*4-917-583-21	BRACKET, YOKE		62	4-933-134-01	SCREW (+PTPWH M2.6X6)	
54	4-927-649-01	BELT		63	4-917-541-01	SPRING (B)	
55	4-933-109-01	CAM		64	4-933-129-01	HOLDER (BU)	
56	4-927-651-01	PULLEY (S)		65	4-933-108-01	SHAFT (CAM)	
57	4-927-628-01	GEAR (C)		908	*1-632-202-11	PC BOARD, LOADING	
58	4-933-107-01	GEAR (PL)		M191	A-4604-363-A	MOTOR (L) ASSY	
59	4-933-112-01	TABLE, DISK					

**4-3. OPTICAL PICK-UP BLOCK
(BU-5BD1)**



Note: The components identified by mark or dotted line with mark are critical for safety.
Replace only with part number specified.

Ref.No	Part No.	Description	Remarks	Ref.No	Part No.	Description	Remarks
101	7-685-134-19	SCREW +BTP 2.6X8 TYPE2 N-S		909	* A-4617-161-A	MONTEED PCB, BD	
102	4-933-126-01	INSULATOR (A)		910	1-575-001-11	WIRE, FLAT TYPE (12 CORE)	
103	4-917-565-01	SHAFT, SLED		911	8-848-144-11	DEVICE, OPTICAL KSS-240A	
104	7-621-255-15	SCREW +P 2X3		M101	X-4917-504-1	MOTOR ASSY (SLED)	
105	4-917-567-01	GEAR (M)		M102	X-4917-523-1	MOTOR ASSY (SPINDLE)	
106	4-917-564-01	GEAR (P), FLATNESS					

SECTION 5

ELECTRICAL PARTS LIST

NOTE:

- Due to standardization, replacements in the parts list may be different from the parts specified in the diagrams or the components used on the set.
- Items marked “★” are not stocked since they are seldom required for routine service. Some delay should be anticipated when ordering these items.
- If there are two or more same circuits in a set such as a stereophonic machine, only typical circuit parts may be indicated and capacitors and resistors in other same circuits may be omitted.

CAPACITORS:
MF: μ F, PF: $\mu\mu$ F.

RESISTORS

- All resistors are in ohms.
- F: nonflammable

COILS

- MMH: mH, UH: μ H

SEMICONDUCTORS

In each case, U: μ , for example:
UA...: μ A..., UPA...: μ PA...,
UPC...: μ PC, UPD...: μ PD...

The components identified by mark or dotted line with mark are critical for safety.
Replace only with part number specified.

Ref.No	Part No.	Description	Remarks	Ref.No	Part No.	Description	Remarks	
901	* 1-632-491-11	PC BOARD, SWITCH		C301	1-124-994-11	ELECT	100MF 20% 10V	
902	* A-4617-453-A	MOUNTED PCB, DISP		C302	1-126-301-11	ELECT	1MF 20% 50V	
903	* 1-632-492-11	PC BOARD, VOLUME		C304	1-136-161-00	FILM	0.047MF 5% 50V	
904	* 1-632-490-11	PC BOARD, JACK		C305	1-161-374-11	CERAMIC	0.0015MF 30% 16V	
905	* A-4617-301-A	MOUNTED PCB, MAIN		C306	1-164-159-11	CERAMIC	0.1MF 50V	
906	1-575-002-11	WIRE, FLAT TYPE (22 CORE)		C307	1-162-306-11	CERAMIC	0.01MF 20% 16V	
907	1-575-105-11	CORD, POWER		C308	1-126-300-11	ELECT	0.47MF 20% 50V	
908	* 1-632-202-11	PC BOARD, LOADING		C309	1-164-159-11	CERAMIC	0.1MF 50V	
909	* A-4617-161-A	MOUNTED PCB, BD		C310	1-164-159-11	CERAMIC	0.1MF 50V	
910	1-575-001-11	WIRE, FLAT TYPE (12 CORE)		C311	1-164-159-11	CERAMIC	0.1MF 50V	
911	8-848-144-11	DEVICE, OPTICAL KSS-240A		C312	1-164-159-11	CERAMIC	0.1MF 50V	
	<u>CAPACITOR</u>				C313	1-164-159-11	CERAMIC	0.1MF 50V
C101	1-163-038-00	CERAMIC CHIP	0.1MF 25V	C314	1-164-159-11	CERAMIC	0.1MF 50V	
C102	1-163-989-11	CERAMIC CHIP	0.033MF 10% 25V	C315	1-164-159-11	CERAMIC	0.1MF 50V	
C103	1-126-094-11	ELECT	4.7MF 20% 16V	C316	1-162-202-31	CERAMIC	13PF 5% 50V	
C104	1-163-038-00	CERAMIC CHIP	0.1MF 25V	C317	1-162-201-31	CERAMIC	12PF 5% 50V	
C105	1-126-154-11	ELECT	47MF 20% 6.3V	C318	1-126-103-11	ELECT	470MF 20% 16V	
C106	1-126-154-11	ELECT	47MF 20% 6.3V	C319	1-126-103-11	ELECT	470MF 20% 16V	
C107	1-126-154-11	ELECT	47MF 20% 6.3V	C320	1-130-481-00	MYLAR	0.0068MF 5% 50V	
C108	1-163-038-00	CERAMIC CHIP	0.1MF 25V	C321	1-130-481-00	MYLAR	0.0068MF 5% 50V	
C109	1-163-038-00	CERAMIC CHIP	0.1MF 25V	C322	1-130-475-00	MYLAR	0.0022MF 5% 50V	
C110	1-163-989-11	CERAMIC CHIP	0.033MF 10% 25V	C323	1-130-475-00	MYLAR	0.0022MF 5% 50V	
C111	1-131-367-00	TANTALUM	22MF 20% 16V	C324	1-123-332-00	ELECT	47MF 20% 25V	
C112	1-164-232-11	CERAMIC CHIP	0.01MF 10% 50V	C325	1-123-332-00	ELECT	47MF 20% 25V	
C113	1-164-232-11	CERAMIC CHIP	0.01MF 10% 50V	C326	1-130-473-00	MYLAR	0.0015MF 5% 50V	
C114	1-164-161-11	CERAMIC CHIP	0.0022MF 10% 50V	C327	1-130-473-00	MYLAR	0.0015MF 5% 50V	
C115	1-164-161-11	CERAMIC CHIP	0.0022MF 10% 50V	C328	1-162-294-31	CERAMIC	0.001MF 10% 50V	
C116	1-163-038-00	CERAMIC CHIP	0.1MF 25V	C329	1-164-159-11	CERAMIC	0.1MF 50V	
C117	1-163-038-00	CERAMIC CHIP	0.1MF 25V	C333	1-162-294-31	CERAMIC	0.001MF 10% 50V	
C118	1-163-038-00	CERAMIC CHIP	0.1MF 25V	C401	1-164-159-11	CERAMIC	0.1MF 50V	
C119	1-164-161-11	CERAMIC CHIP	0.0022MF 10% 50V	C402	1-164-159-11	CERAMIC	0.1MF 50V	
C120	1-163-989-11	CERAMIC CHIP	0.033MF 10% 25V	C403	1-126-154-11	ELECT	47MF 20% 6.3V	
C121	1-163-019-00	CERAMIC CHIP	0.0068MF 10% 50V	C506	1-164-159-11	CERAMIC	0.1MF 50V	
C122	1-163-038-00	CERAMIC CHIP	0.1MF 25V	C551	1-126-023-11	ELECT	100MF 20% 16V	
C123	1-163-006-11	CERAMIC CHIP	560PF 10% 50V	C552	1-126-023-11	ELECT	100MF 20% 16V	
C124	1-164-161-11	CERAMIC CHIP	0.0022MF 10% 50V	CN101	1-568-796-11	SOCKET, CONNECTOR 22P		
C125	1-163-023-00	CERAMIC CHIP	0.015MF 10% 50V	CN102	1-568-795-11	SOCKET, CONNECTOR 12P		
C126	1-163-038-00	CERAMIC CHIP	0.1MF 25V	CN103 * 1-564-721-11	PIN, CONNECTOR (SMALL TYPE) 5P			
C127	1-163-038-00	CERAMIC CHIP	0.1MF 25V	CN301 * 1-564-707-11	PIN, CONNECTOR (SMALL TYPE) 5P			
C128	1-163-038-00	CERAMIC CHIP	0.1MF 25V	CN401	1-535-799-11	JUMPER, FILM (WITH TERMINAL)		
C129	1-163-038-00	CERAMIC CHIP	0.1MF 25V	CNP201 * 1-564-321-00	PIN, CONNECTOR 2P			
C130	1-163-038-00	CERAMIC CHIP	0.1MF 25V	CNP301 * 1-568-933-11	SOCKET, CONNECTOR 30P			
C131	1-163-038-00	CERAMIC CHIP	0.1MF 25V	CNP302 * 1-568-822-11	SOCKET, CONNECTOR 22P			
C132	1-163-038-00	CERAMIC CHIP	0.1MF 25V	CNP303 * 1-564-708-11	PIN, CONNECTOR (SMALL TYPE) 6P			
C133	1-163-038-00	CERAMIC CHIP	0.1MF 25V	CNP401 * 1-564-339-00	PIN, CONNECTOR 5P			
C134	1-163-038-00	CERAMIC CHIP	0.1MF 25V	CNP551 * 1-564-708-11	PIN, CONNECTOR (SMALL TYPE) 6P			
C201	1-126-842-11	ELECT	4700MF 20% 16V	CP501	1-233-202-11	COMPOSITION CIRCUIT BLOCK		
C202	1-126-842-11	ELECT	4700MF 20% 16V	D101	8-719-105-72	DIODE RD4.7M-B1		
C203	1-126-880-11	ELECT	100MF 20% 63V	D201	8-719-200-82	DIODE 11ES2		
C204	1-126-059-11	ELECT	10MF 20% 50V	D202	8-719-200-82	DIODE 11ES2		
C205	1-126-059-11	ELECT	10MF 20% 50V	D203	8-719-200-82	DIODE 11ES2		
C206	1-126-045-00	ELECT	4.7MF 20% 50V	D204	8-719-200-82	DIODE 11ES2		
C207	1-124-045-00	ELECT	4.7MF 20% 50V	D205	8-719-200-82	DIODE 11ES2		
C208	1-126-059-11	ELECT	10MF 20% 50V					
C209	1-126-012-11	ELECT	470MF 20% 16V					
C210	1-126-012-11	ELECT	470MF 20% 16V					
C211	1-126-024-11	ELECT	220MF 20% 16V					
C212	1-126-024-11	ELECT	220MF 20% 16V					
C213	1-164-159-11	CERAMIC	0.1MF 50V					

Ref.No	Part No.	Description	Remarks		Ref.No	Part No.	Description	Remarks	
D206	8-719-107-94	DIODE 1SS202-1			R106	1-216-061-00	METAL GLAZE	3.3K	5% 1/10W
D207	8-719-109-85	DIODE RD5.1ES-B2			R107	1-216-114-00	METAL GLAZE	510K	5% 1/10W
D208	8-719-110-08	DIODE RD8.2ES-B2			R108	1-216-105-00	METAL GLAZE	220K	5% 1/10W
D209	8-719-110-13	DIODE RD9.1ES-B2			R109	1-216-061-00	METAL GLAZE	3.3K	5% 1/10W
D301	8-719-107-94	DIODE 1SS202-1			R110	1-216-049-00	METAL GLAZE	1K	5% 1/10W
D401	8-719-107-94	DIODE 1SS202-1			R111	1-216-049-00	METAL GLAZE	1K	5% 1/10W
D402	8-719-107-94	DIODE 1SS202-1			R112	1-216-083-00	METAL GLAZE	27K	5% 1/10W
D403	8-719-107-94	DIODE 1SS202-1			R113	1-216-071-00	METAL GLAZE	8.2K	5% 1/10W
D404	8-719-107-94	DIODE 1SS202-1			R114	1-216-105-00	METAL GLAZE	220K	5% 1/10W
D405	8-719-107-94	DIODE 1SS202-1			R152	1-216-073-00	METAL GLAZE	10K	5% 1/10W
D406	8-719-107-94	DIODE 1SS202-1			R153	1-216-085-00	METAL GLAZE	33K	5% 1/10W
D407	8-719-107-94	DIODE 1SS202-1			R154	1-216-085-00	METAL GLAZE	33K	5% 1/10W
D408	8-719-107-94	DIODE 1SS202-1			R155	1-216-093-00	METAL GLAZE	68K	5% 1/10W
D409	8-719-107-94	DIODE 1SS202-1			R156	1-216-081-00	METAL GLAZE	22K	5% 1/10W
D410	8-719-107-94	DIODE 1SS202-1			R157	1-216-079-00	METAL GLAZE	18K	5% 1/10W
D411	8-719-107-94	DIODE 1SS202-1			R158	1-216-079-00	METAL GLAZE	18K	5% 1/10W
D412	8-719-110-13	DIODE RD9.1ES-B2			R159	1-216-079-00	METAL GLAZE	18K	5% 1/10W
FLD401	1-519-555-11	INDICATOR TUBE, FLUORESCENT			R160	1-216-049-00	METAL GLAZE	1K	5% 1/10W
IC101	8-752-037-33	IC CXA1372Q			R171	1-216-001-00	METAL GLAZE	10	5% 1/10W
IC102	8-759-821-94	IC LA6532M			R172	1-216-001-00	METAL GLAZE	10	5% 1/10W
IC103	8-759-633-65	IC M54641L			R173	1-216-001-00	METAL GLAZE	10	5% 1/10W
IC201	8-759-630-21	IC M5290P-16			R174	1-216-001-00	METAL GLAZE	10	5% 1/10W
IC202	8-759-633-42	IC M5293L			R201	1-249-425-11	CARBON	4.7K	5% 1/4W
IC301	8-752-333-31	IC CXD2500Q			R202	1-249-425-11	CARBON	4.7K	5% 1/4W
IC302	8-752-334-06	IC CXD2551P			R203	1-249-438-11	CARBON	56K	5% 1/4W
IC303	8-759-990-80	IC CXD8097S			R204	1-249-429-11	CARBON	10K	5% 1/4W
IC304	8-759-990-58	IC AD1860N-T			R205	1-249-435-11	CARBON	33K	5% 1/4W
IC305	8-759-990-58	IC AD1860N-T			R206	1-249-413-11	CARBON	470	5% 1/4W
IC306	8-759-945-58	IC RC4558P			R207	1-249-429-11	CARBON	10K	5% 1/4W
IC307	8-759-977-71	IC GP-1F31T (DIGITAL OUT OPTICAL)			R208	1-249-423-11	CARBON	3.3K	5% 1/4W
IC401	8-759-150-28	IC UPD75212ACW-206			R209	1-249-417-11	CARBON	1K	5% 1/4W
IC402	8-749-920-83	IC GP1U52XB			R210	1-249-417-11	CARBON	1K	5% 1/4W
IC551	8-759-981-89	IC RC4556S			R211	1-249-411-11	CARBON	330	5% 1/4W
J101	1-216-295-00	METAL GLAZE 0 5% 1/10W			R213	1-249-381-11	CARBON	1	5% 1/4W
J102	1-216-295-00	METAL GLAZE 0 5% 1/10W			R301	1-249-411-11	CARBON	330	5% 1/4W
J401	1-566-921-11	JACK, PIN 2P (LINE OUT)			R302	1-249-417-11	CARBON	1K	5% 1/4W
J501	1-568-519-21	JACK, LARGE TYPE (PHONES)			R303	1-249-417-11	CARBON	1K	5% 1/4W
M101	X-4917-504-1	MOTOR ASSY (SLED)			R304	1-249-417-11	CARBON	1K	5% 1/4W
M102	X-4917-523-1	MOTOR ASSY (SPINDLE)			R305	1-249-417-11	CARBON	1K	5% 1/4W
M191	A-4604-363-A	MOTOR (L) ASSY			R308	1-249-423-11	CARBON	3.3K	5% 1/4W
Q101	8-729-901-01	TRANSISTOR DTC144EK			R309	1-249-423-11	CARBON	3.3K	5% 1/4W
Q201	8-729-111-67	TRANSISTOR 2SB1094-L			R310	1-249-429-11	CARBON	10K	5% 1/4W
Q202	8-729-140-96	TRANSISTOR 2SD774-34			R311	1-249-429-11	CARBON	10K	5% 1/4W
Q203	8-729-111-67	TRANSISTOR 2SB1094-L			R312	1-249-441-11	CARBON	100K	5% 1/4W
Q204	8-729-230-45	TRANSISTOR 2SC2458-YGR			R313	1-249-417-11	CARBON	1K	5% 1/4W
Q205	8-729-900-80	TRANSISTOR DTC114ES			R314	1-249-417-11	CARBON	1K	5% 1/4W
Q206	8-729-119-76	TRANSISTOR 2SA1175-HFE			R315	1-249-417-11	CARBON	1K	5% 1/4W
Q301	8-729-115-77	TRANSISTOR DTC144ES			R316	1-249-411-11	CARBON	330	5% 1/4W
Q302	8-729-900-65	TRANSISTOR DTA144ES			R317	1-249-411-11	CARBON	330	5% 1/4W
Q303	8-729-115-88	TRANSISTOR BA1L3Z-K			R318	1-249-411-11	CARBON	330	5% 1/4W
Q304	8-729-115-88	TRANSISTOR BA1L3Z-K			R319	1-249-417-11	CARBON	1K	5% 1/4W
Q305	8-729-115-88	TRANSISTOR BA1L3Z-K			R320	1-249-411-11	CARBON	330	5% 1/4W
Q306	8-729-115-88	TRANSISTOR BA1L3Z-K			R321	1-247-903-00	CARBON	1M	5% 1/4W
Q308	8-729-115-77	TRANSISTOR DTC144ES			R322	1-249-407-11	CARBON	150	5% 1/4W
Q401	8-729-900-45	TRANSISTOR DTC114EF			R323	1-249-411-11	CARBON	330	5% 1/4W
Q402	8-729-900-45	TRANSISTOR DTC114EF			R324	1-249-411-11	CARBON	330	5% 1/4W
		<u>RESISTOR</u>			R325	1-249-411-11	CARBON	330	5% 1/4W
R101	1-216-097-00	METAL GLAZE 100K 5% 1/10W			R326	1-249-413-11	CARBON	470	5% 1/4W
R102	1-216-097-00	METAL GLAZE 100K 5% 1/10W			R327	1-249-417-11	CARBON	1K	5% 1/4W
R103	1-216-091-00	METAL GLAZE 56K 5% 1/10W			R328	1-249-417-11	CARBON	1K	5% 1/4W
R104	1-216-099-00	METAL GLAZE 120K 5% 1/10W			R329	1-249-417-11	CARBON	1K	5% 1/4W
R105	1-216-069-00	METAL GLAZE 6.8K 5% 1/10W			R330	1-249-417-11	CARBON	1K	5% 1/4W
					R331	1-247-891-00	CARBON	330K	5% 1/4W
					R332	1-247-891-00	CARBON	330K	5% 1/4W
					R333	1-249-409-11	CARBON	220	5% 1/4W

Ref.No	Part No.	Description	Remarks	Ref.No	Part No.	Description	Remarks
R334	1-249-409-11	CARBON	220 5% 1/4W	S433	1-554-303-21	SWITCH, KEY BOARD (CLEAR)	
R335	1-249-409-11	CARBON	220 5% 1/4W	S434	1-554-303-21	SWITCH, KEY BOARD (CHECK)	
R336	1-249-409-11	CARBON	220 5% 1/4W	S435	1-554-303-21	SWITCH, KEY BOARD (■)	
R337	1-249-414-11	CARBON	560 5% 1/4W	S436	1-554-303-21	SWITCH, KEY BOARD (■)	
R338	1-249-414-11	CARBON	560 5% 1/4W	S437	1-554-303-21	SWITCH, KEY BOARD (▷)	
R341	1-249-441-11	CARBON	100K 5% 1/4W	S438	1-554-303-21	SWITCH, KEY BOARD (▲)	
R345	1-249-405-11	CARBON	100 5% 1/4W	S439	1-554-303-21	SWITCH, KEY BOARD (FADER)	
R346	1-249-405-11	CARBON	100 5% 1/4W	S440	1-554-303-21	SWITCH, KEY BOARD (REPEAT)	
R347	1-249-433-11	CARBON	22K 5% 1/4W	S441	1-554-303-21	SWITCH, KEY BOARD (PEAK SEARCH)	
R348	1-249-433-11	CARBON	22K 5% 1/4W	S442	1-554-303-21	SWITCH, KEY BOARD (TIME)	
R350	1-249-441-11	CARBON	100K 5% 1/4W	T901	△.1-449-921-11	TRANSFORMER, POWER	
R351	1-249-429-11	CARBON	10K 5% 1/4W	X301	1-567-926-11	VIBRATOR, CRYSTAL (16.9344MHz)	
R401	1-249-435-11	CARBON	33K 5% 1/4W	X401	1-577-082-11	VIBRATOR, CERAMIC (4MHz)	
R402	1-249-435-11	CARBON	33K 5% 1/4W				
R403	1-249-435-11	CARBON	33K 5% 1/4W				
R404	1-249-425-11	CARBON	4.7K 5% 1/4W				
R405	1-249-425-11	CARBON	4.7K 5% 1/4W				
R406	1-249-439-11	CARBON	68K 5% 1/4W				
R551	1-249-417-11	CARBON	1K 5% 1/4W				
R552	1-249-417-11	CARBON	1K 5% 1/4W				
R553	1-249-423-11	CARBON	3.3K 5% 1/4W	1-465-280-11	REMOTE COMMANDER (RM-D290)		
R554	1-249-423-11	CARBON	3.3K 5% 1/4W	1-559-533-11	CORD, CONNECTION		
R556	1-249-429-11	CARBON	10K 5% 1/4W	3-750-846-21	MANUAL, INSTRUCTION		
R557	1-249-429-11	CARBON	10K 5% 1/4W	4-923-540-01	CUSHION		
R558	1-249-402-11	CARBON	56 5% 1/4W	4-925-788-01	COVER, BATTERY (FOR RM-D290)		
				* 4-929-558-21	INDIVIDUAL CARTON		
R559	1-249-402-11	CARBON	56 5% 1/4W				
RV101	1-238-016-11	RES, ADJ, CARBON	10K				
RV102	1-238-016-11	RES, ADJ, CARBON	10K				
RV551	1-238-487-11	RES, VAR, CARBON	20K/20K (PHONES LEVEL)				
S101	1-572-085-11	SWITCH, LEAF (LIMIT IN)					
S191	1-572-086-11	SWITCH, LEAF (LOAD OUT)					
S192	1-572-086-11	SWITCH, LEAF (LOAD IN)					
S401	1-571-305-11	SWITCH, PUSH (1 KEY) (POWER)					
S402	1-554-303-21	SWITCH, KEY BOARD (CONTINUE)					
S403	1-554-303-21	SWITCH, KEY BOARD (SHUFFLE)					
S404	1-554-303-21	SWITCH, KEY BOARD (PROGRAM)					
S405	1-554-303-21	SWITCH, KEY BOARD (1)					
S406	1-554-303-21	SWITCH, KEY BOARD (2)					
S407	1-554-303-21	SWITCH, KEY BOARD (3)					
S408	1-554-303-21	SWITCH, KEY BOARD (4)					
S409	1-554-303-21	SWITCH, KEY BOARD (5)					
S410	1-554-303-21	SWITCH, KEY BOARD (6)					
S411	1-554-303-21	SWITCH, KEY BOARD (7)					
S412	1-554-303-21	SWITCH, KEY BOARD (8)					
S413	1-554-303-21	SWITCH, KEY BOARD (9)					
S414	1-554-303-21	SWITCH, KEY BOARD (10)					
S415	1-554-303-21	SWITCH, KEY BOARD (11)					
S416	1-554-303-21	SWITCH, KEY BOARD (12)					
S417	1-554-303-21	SWITCH, KEY BOARD (13)					
S418	1-554-303-21	SWITCH, KEY BOARD (14)					
S419	1-554-303-21	SWITCH, KEY BOARD (15)					
S420	1-554-303-21	SWITCH, KEY BOARD (16)					
S421	1-554-303-21	SWITCH, KEY BOARD (17)					
S422	1-554-303-21	SWITCH, KEY BOARD (18)					
S423	1-554-303-21	SWITCH, KEY BOARD (19)					
S424	1-554-303-21	SWITCH, KEY BOARD (20)					
S425	1-554-303-21	SWITCH, KEY BOARD (TIME SET)					
S426	1-554-303-21	SWITCH, KEY BOARD (EDIT)					
S427	1-554-303-21	SWITCH, KEY BOARD (KK)					
S428	1-554-303-21	SWITCH, KEY BOARD (▷▷)					
S429	1-554-303-21	SWITCH, KEY BOARD (◀◀)					
S430	1-554-303-21	SWITCH, KEY BOARD (▶▶)					
S431	1-554-303-21	SWITCH, KEY BOARD (>20)					
S432	1-554-303-21	SWITCH, KEY BOARD (MULTI PROGRAM)					

Note: The components identified by mark ▲ or dotted line with mark △ are critical for safety. Replace only with part number specified.

CORRECTION-1

Correct your service manual as shown below.

 : indicates corrected portion.

Page	INCORRECT	CORRECT
4	<p>E-F Balance Check Procedure :</p> <p>2. Connect test point TP (ADJ) and TP (TES) to ground with lead wire.</p>	<p>E-F Balance Check Procedure :</p> <p>2. Connect test point <u>TP (ADJ)</u> to ground and <u>TP (TES)</u> to <u>TP (VC)</u> with lead wire.</p>
5	<p>Focus/Tracking Adjustment</p> <p>4. Adjustment RV101 on BD board so that the waveform is as shown in the figure below. (focus gain adjustment)</p> <p>6. Adjust RV102 on BD board so that the waveform is as shown the figure below. (tracking gain adjustment)</p>	<p>Focus/Tracking Adjustment</p> <p>4. <u>Adjust RV102</u> on BD board so that the waveform is as shown in the figure below. (focus gain adjustment)</p> <p>6. Adjust <u>RV101</u> on BD board so that the waveform is as shown in the figure below. (tracking gain adjustment)</p>